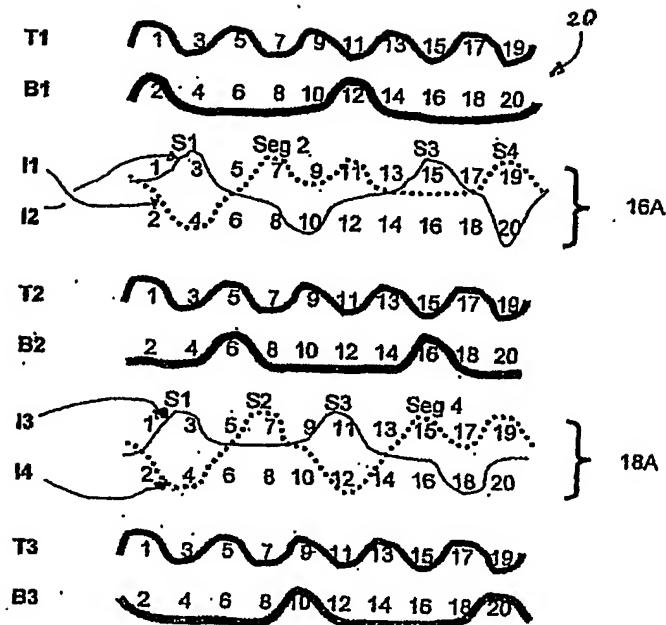


FIG 1-embodiment 1



NOT WOVEN ONLY DRAWN FOR PATENT
 IF WEAVING THIS - CHECK FOR HOW THE 3 WEARSIDES BINDS SHOULD BE DISTRIBUTED
 I.E. ALWAYS ON THE 2 X'S SINGLE KNUCKLE PAPERSIDE BINDER OR MIXED

FIG 2-embodiment 2

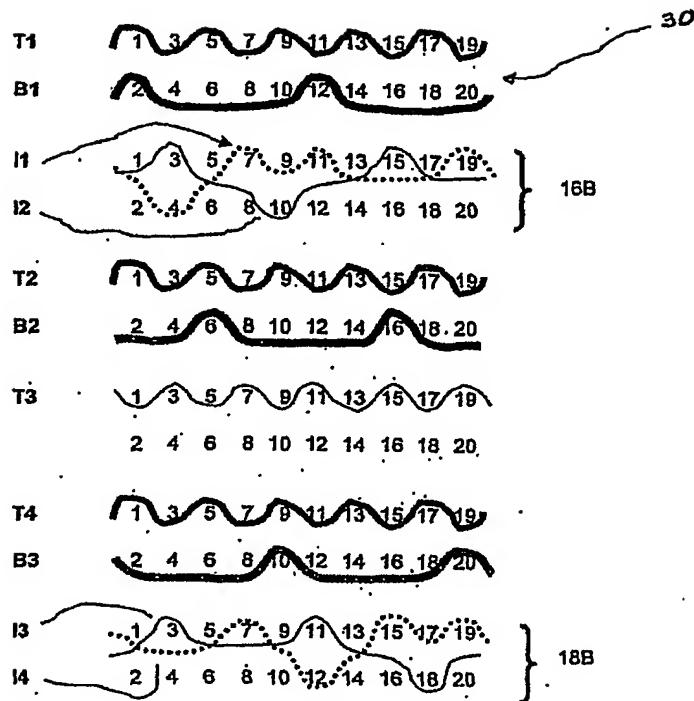


FIG 3-embodiment 3

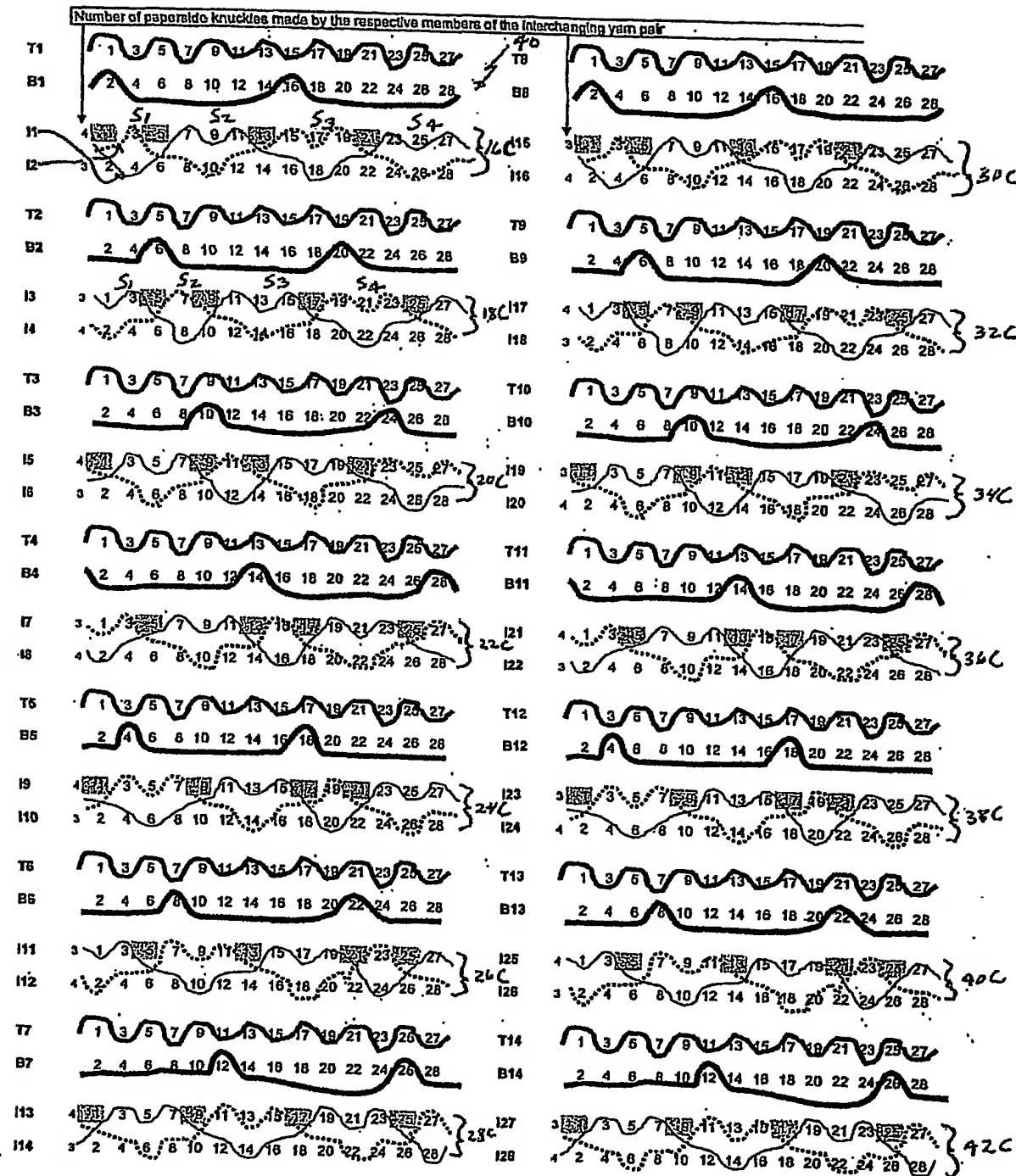


FIG4-Embodiment 4

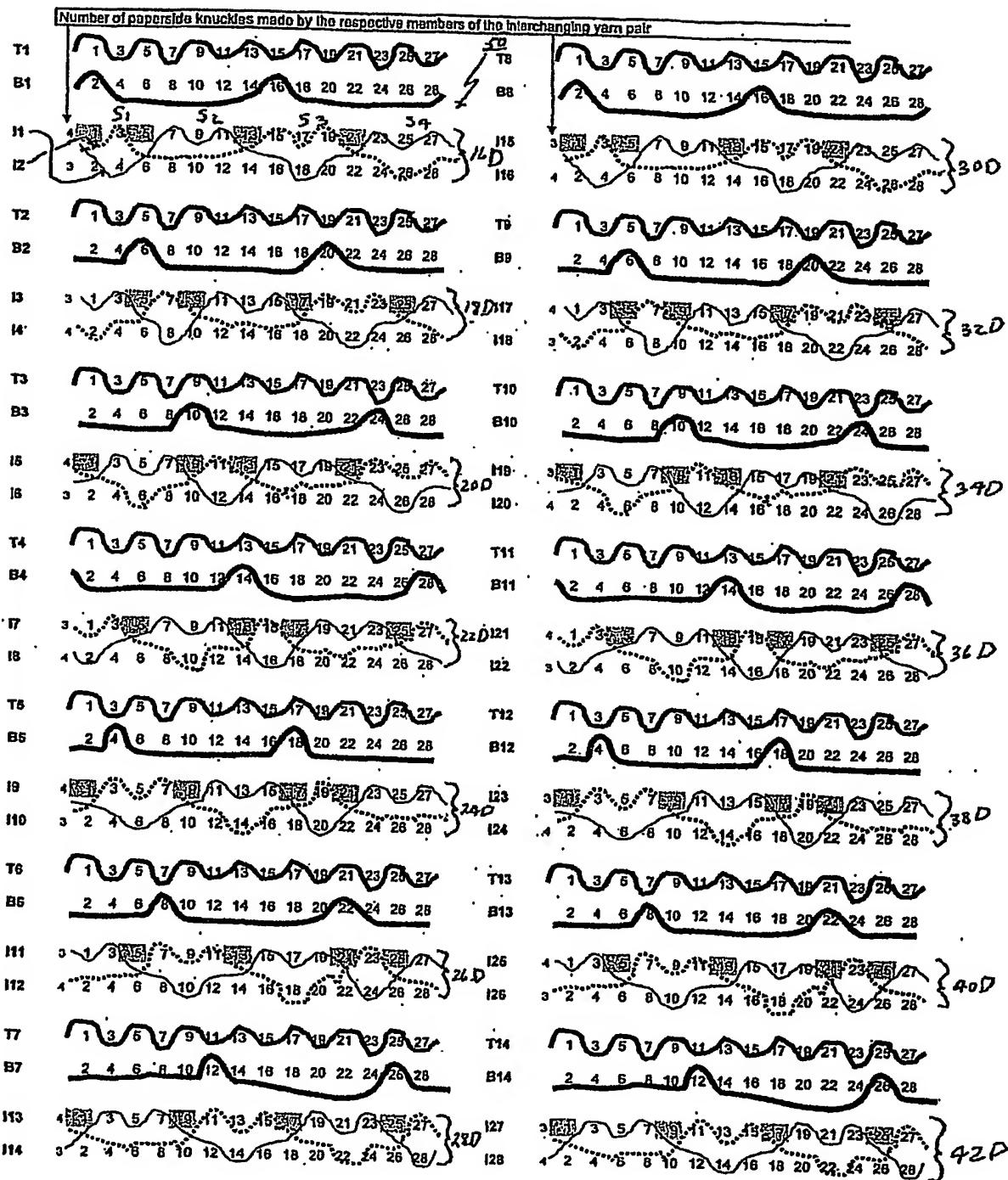
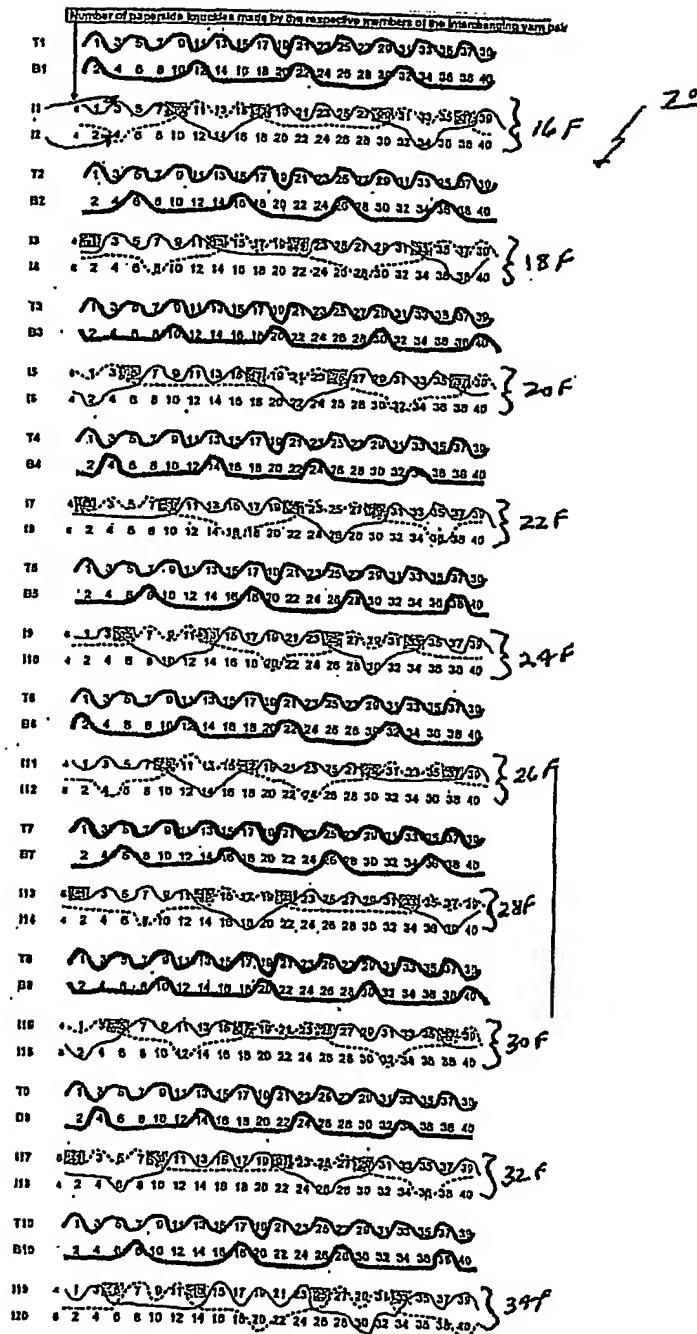
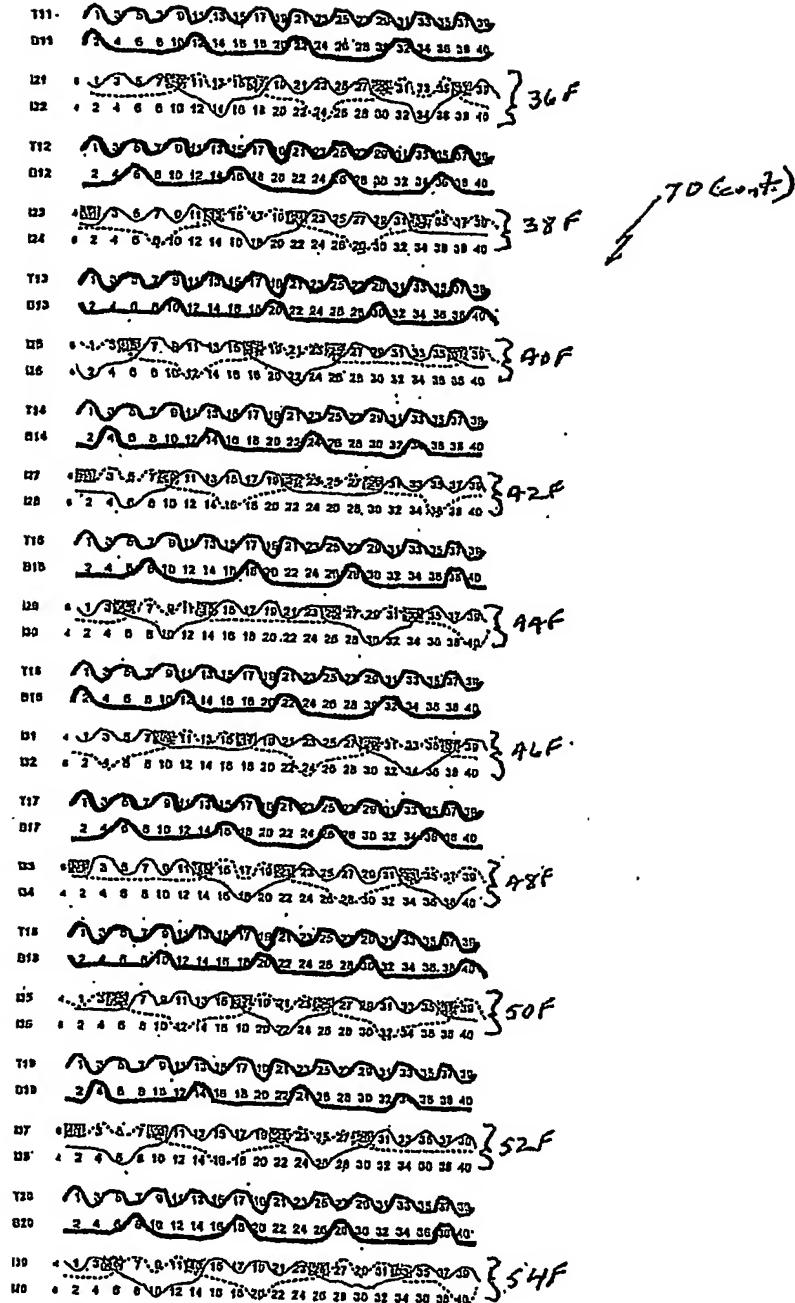
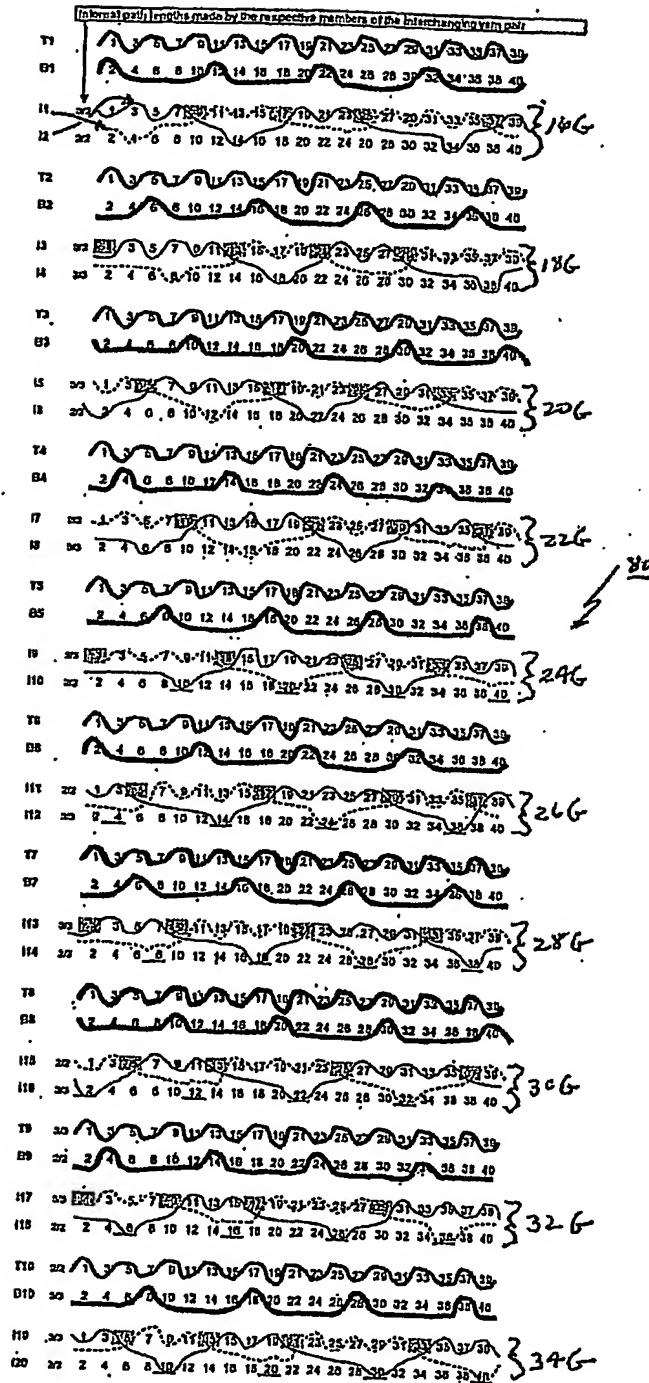


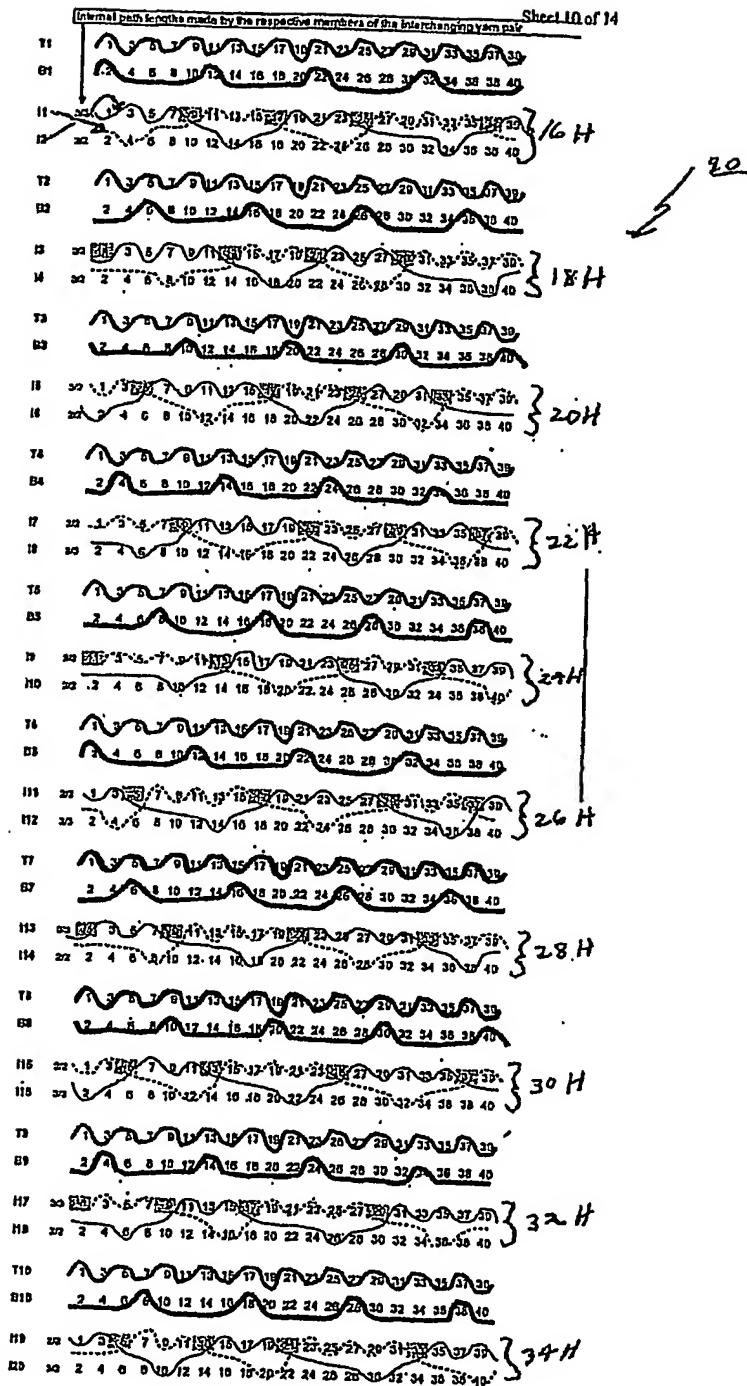
Fig5-embodiment 5

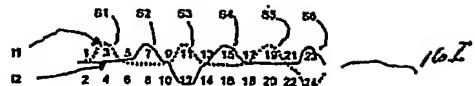
T1		18	
B1		19	
S1		20	
S2		21	
S3		22	
S4		23	
H		24	
I1		25	
I2		26	
T2		27	
B2		28	
I3		29	
I4		30	
T3		31	
B3		32	
I5		33	
I6		34	
T4		35	
B4		36	
I7		37	
I8		38	
T5		39	
B5		40	
I9		41	
I10		42	
T6		43	
B6		44	
I11		45	
I12		46	
T7		47	
B7		48	
I13		49	
I14		50	
T8		51	
B8		52	
I15		53	
I16		54	











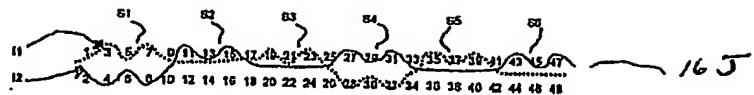


FIG 11-embodiment 11

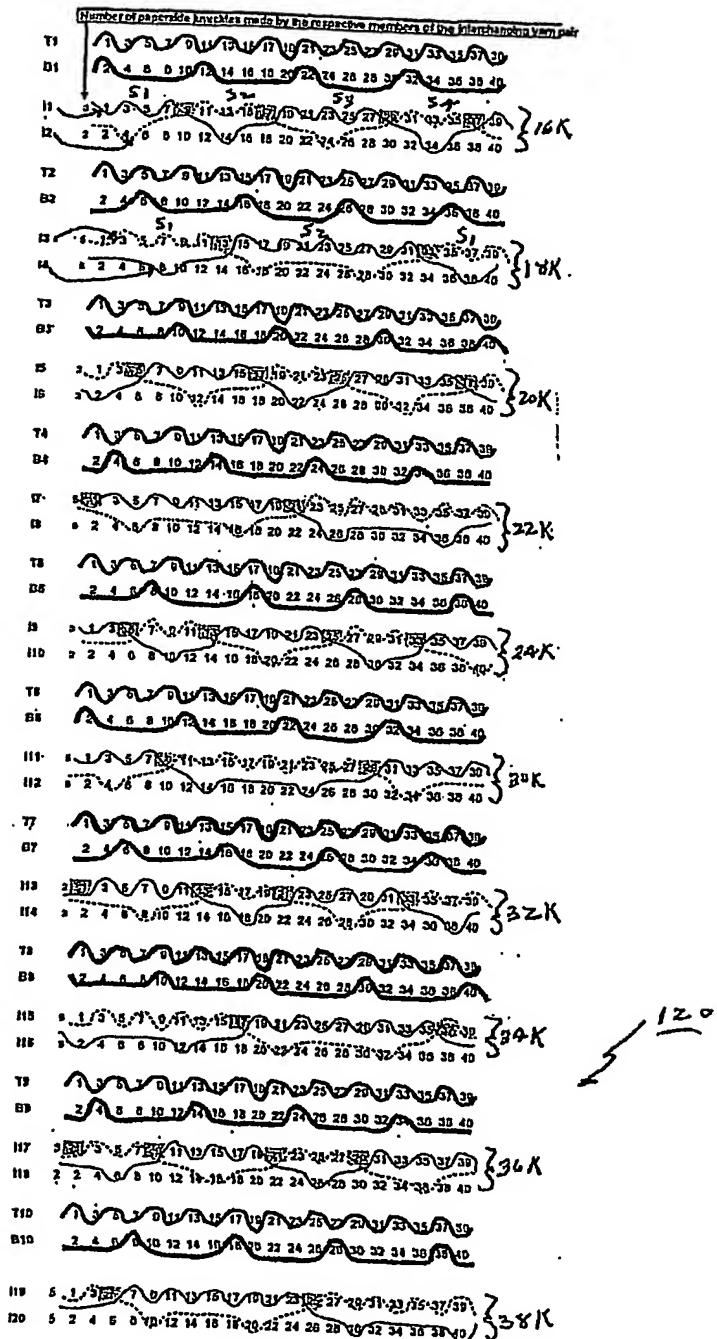


Fig. 12

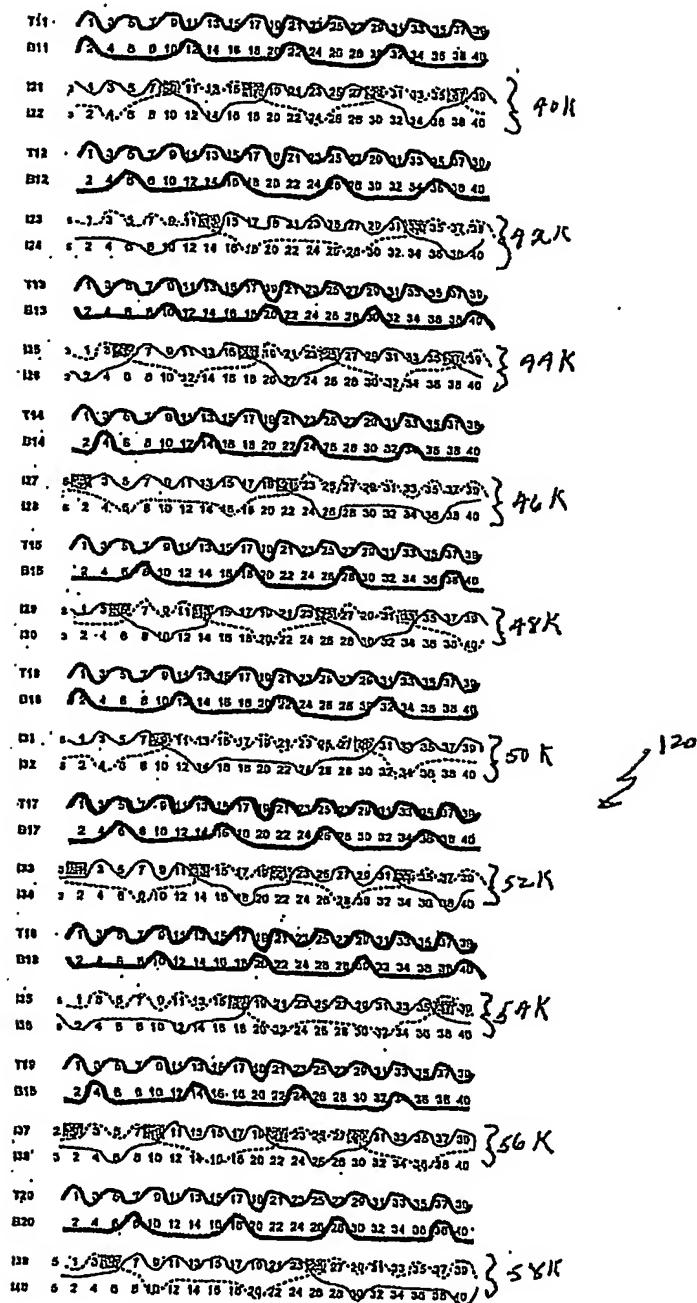


Fig. 12 (cont.)